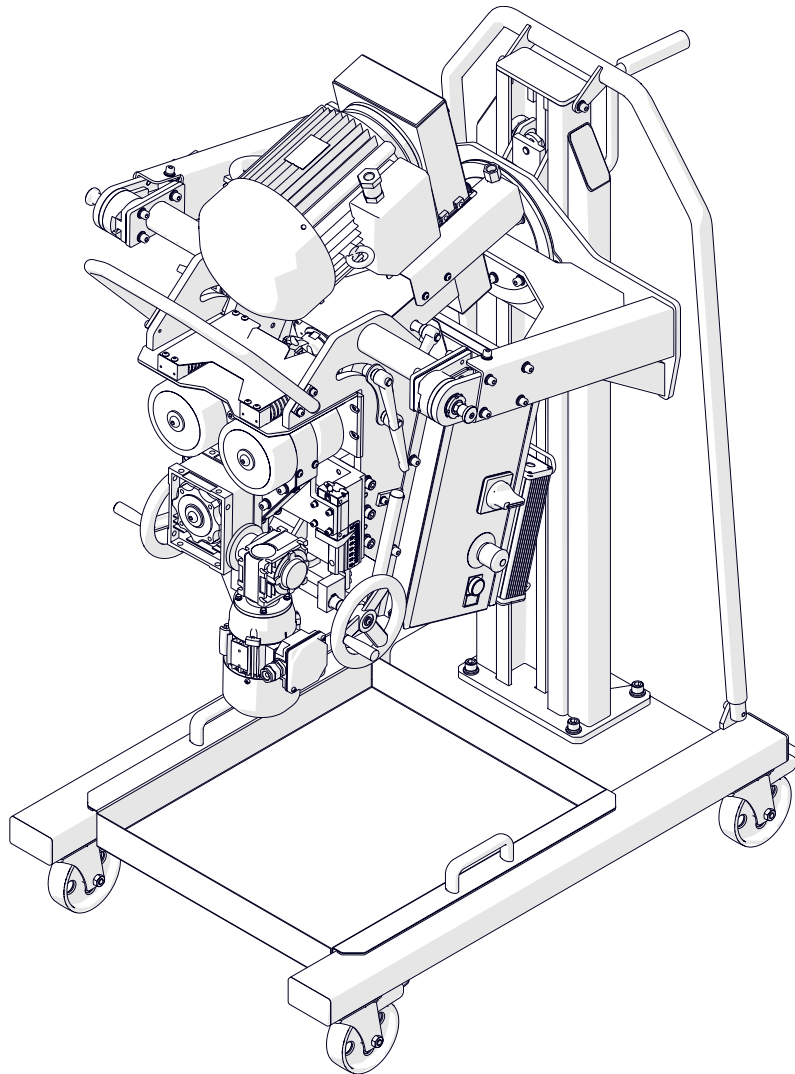
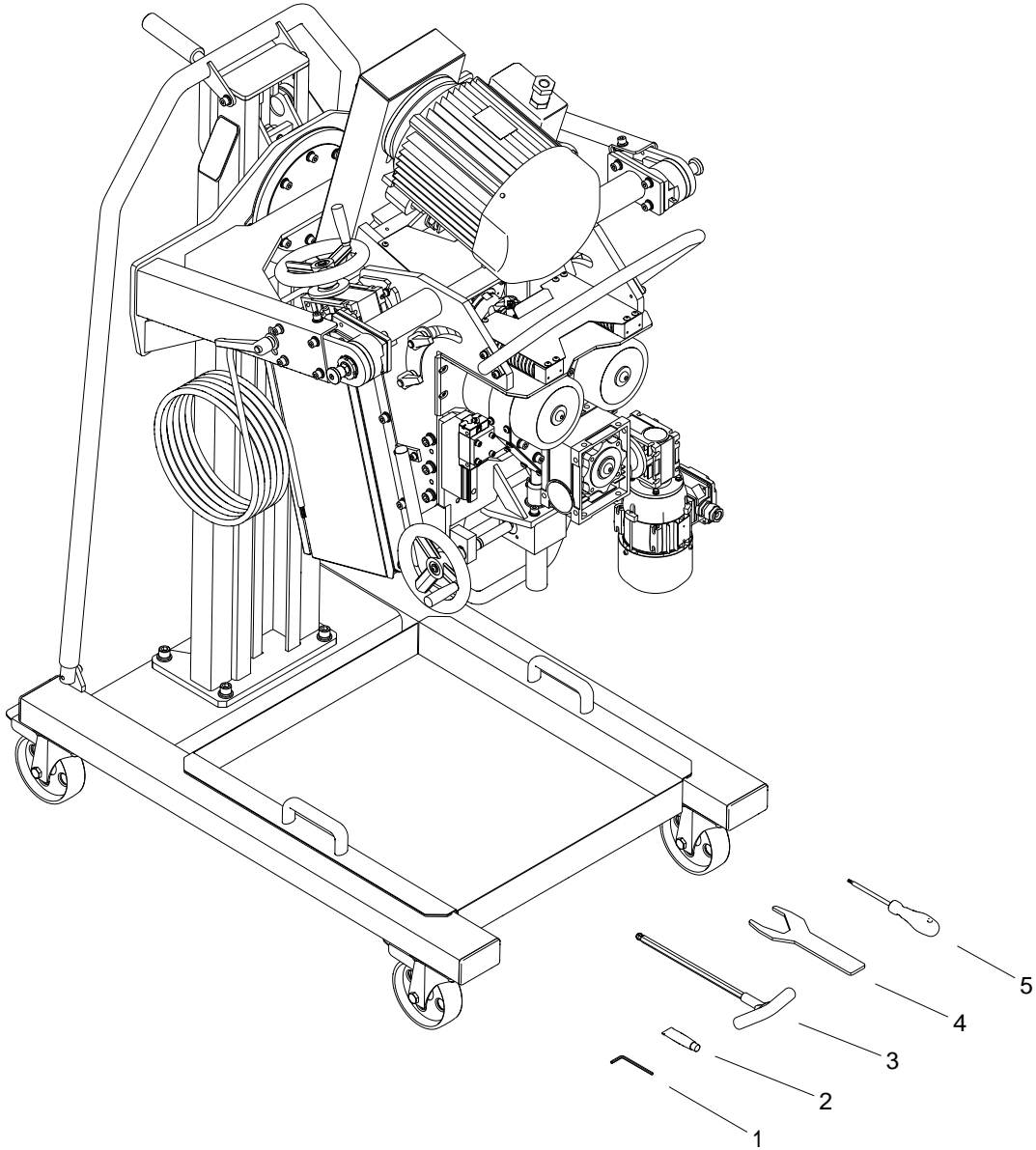


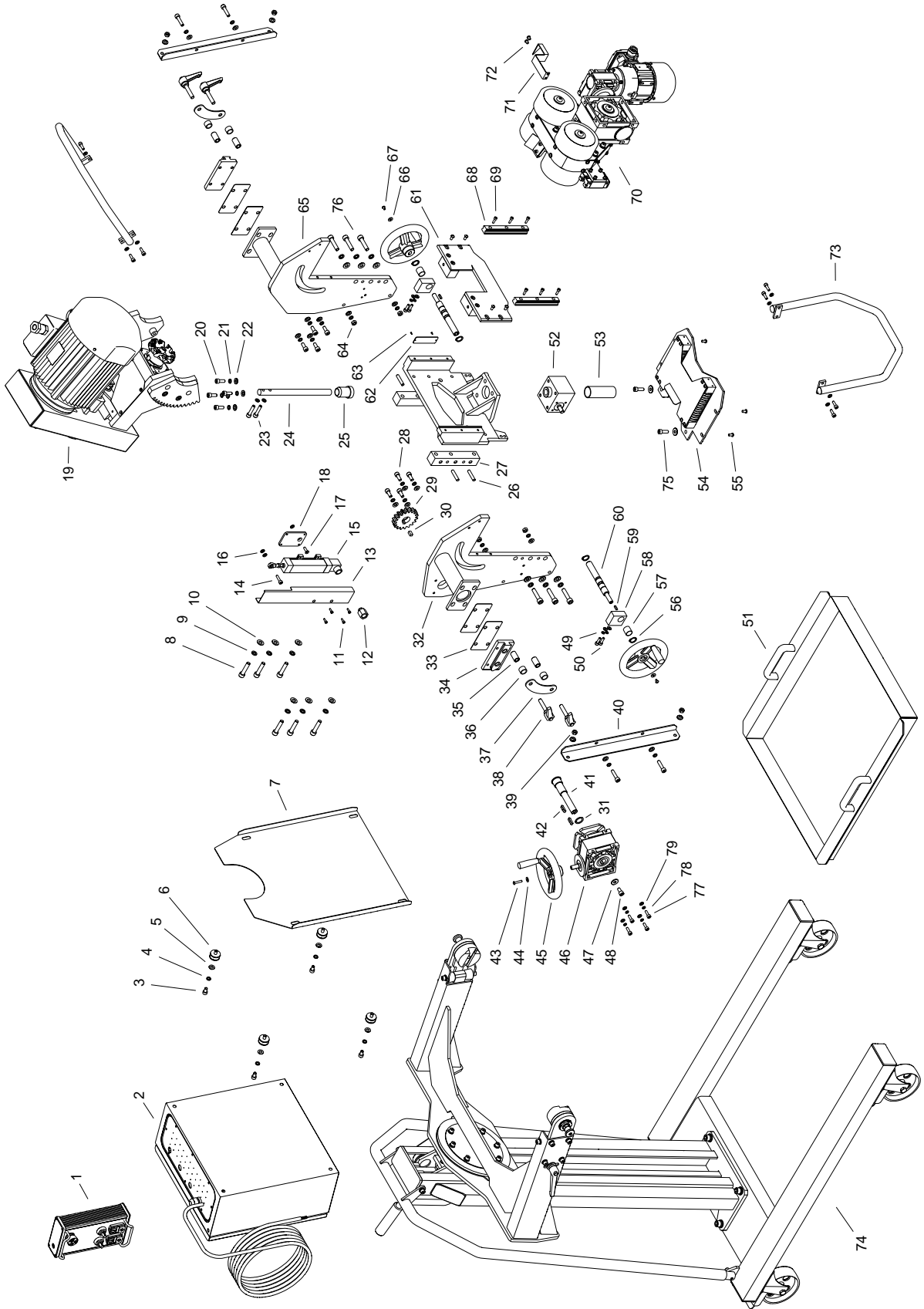
Parts list

ABM-50 AUTO FEED BEVELLING MACHINE



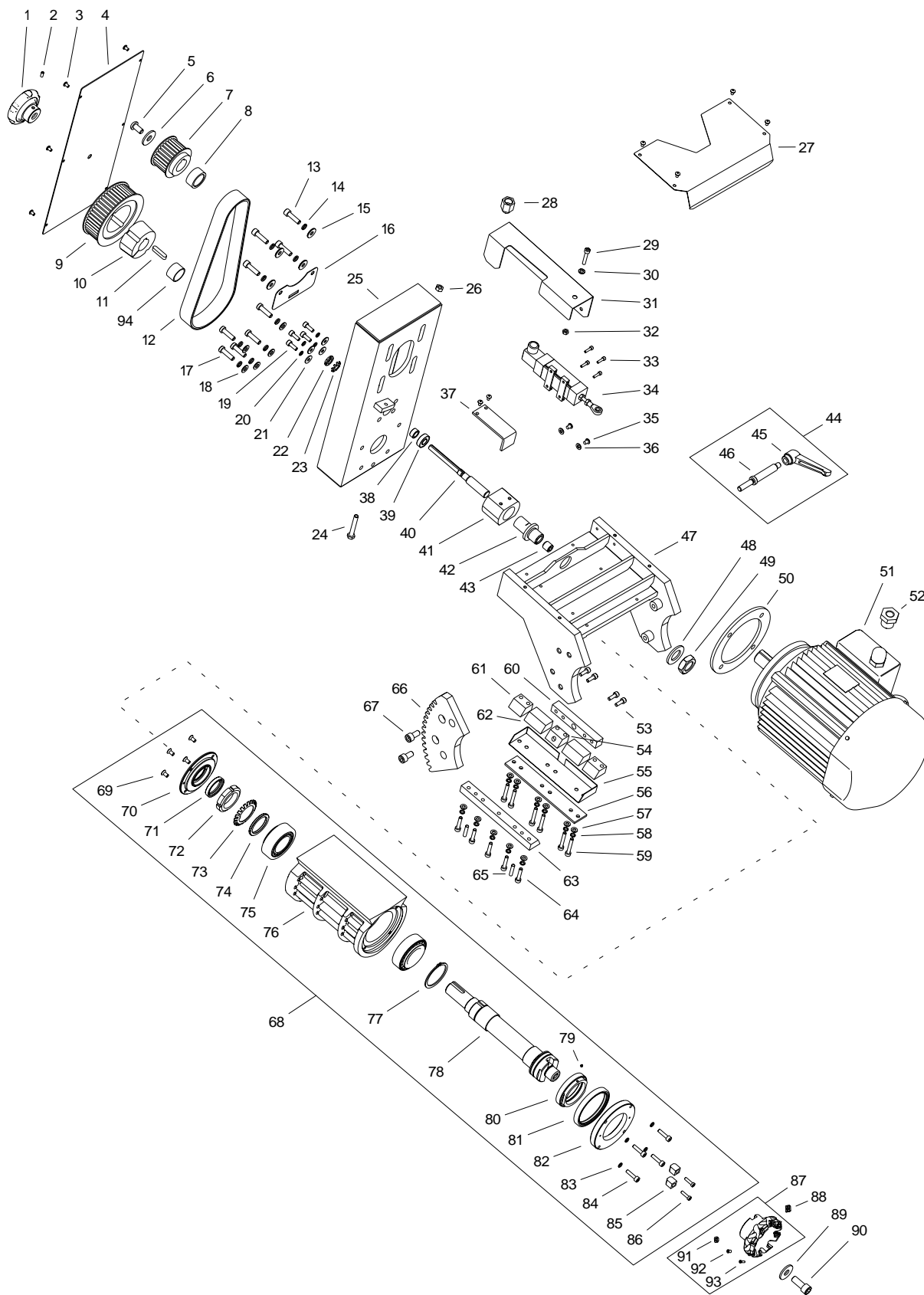


ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	KLC-000065	3.5 MM HEX WRENCH	1
2	SMR-000005	GREASE FOR SCREWS	1
3	KLC-000076	10 MM HEX WRENCH WITH HANDLE	1
4	KLC-0627-30-00-00-0	SPECIAL WRENCH	1
5	WKT-000004	TORX SCREWDRIVER T15	1



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	PNL-0627-27-00-00-0	REMOTE CONTROL	1
1	PNL-0627-27-00-01-0	REMOTE CONTROL - US	1
2	SZF-0627-31-00-00-0	CONTROL BOX ASSY	1
3	SRB-000141	HEX SOCKET HEAD CAP SCREW M8x14	4
4	PDK-000051	SPRING WASHER 8.2	4
5	PDK-000022	ROUND WASHER 8.4	4
6	WBR-0461-14-00-00-0	DAMPER	4
7	BLC-0627-20-00-00-0	CONTROL BOX COVER	1
8	SRB-000215	HEX SOCKET HEAD CAP SCREW M10x45	6
9	PDK-000052	SPRING WASHER 10.2	12
10	PDK-000026	ROUND WASHER 10.5	12
11	SRB-000062	HEX SOCKET HEAD CAP SCREW M4x12	4
12	TLJ-0627-01-26-00-0	ADAPTER PG9/M16x1.5	1
13	OSL-0627-25-00-00-0	POTENTIOMETER COVER	1
14	SRB-000117	HEX SOCKET HEAD CAP SCREW M6x25	1
15	CZJ-000040	LINEAR POTENTIOMETER	1
16	PDK-000021	ROUND WASHER 6.4	19
17	WKR-000143	HEX SOCKET COUNTERSUNK HEAD SCREW M6x20	1
18	PLY-0627-19-00-00-0	POTENTIOMETER PLATE	1
19	ZSP-0627-01-00-00-0	MILLING SET ASSY	1
20	SRB-000150	HEX SOCKET HEAD CAP SCREW M8x22	4
21	PDK-000051	SPRING WASHER 8.2	22
22	PDK-000022	ROUND WASHER 8.4	24
23	SRB-000156	HEX SOCKET HEAD CAP SCREW M8x35	6
24	SRB-0627-08-00-00-0	BOLT 18x4	1
25	OSL-0627-33-00-00-0	BOLT COVER	1
26	KLK-000073	DOWEL PIN 8n6x40	4
27	WSP-0627-05-00-00-0	FEED SET MOUNTING BLOCK	2
28	SRB-000148	HEX SOCKET HEAD CAP SCREW M8x20	8
29	KOL-0627-14-00-00-0	GEAR z=18	1
30	WPS-0627-15-00-00-0	KEY	1
31	PDK-000267	WASHER 19x26x1	1
32	PLY-0627-10-00-00-0	LEFT PLATE ASSY	1
33	PDK-0627-36-00-00-0	SPACER	4
34	WSP-0627-24-00-00-0	KEY SUPPORT	2
35	TLJ-0627-18-00-00-0	GUIDE BUSHING	4
36	TLJ-0627-13-00-00-0	SLEEVE	4
37	PDK-0627-17-00-00-0	SPECIAL WASHER	2
38	RKJ-000074	HANDLEVER M10-50	4
39	NKR-000019	HEX NUT M8	4
40	WSP-0627-21-00-00-0	CONTROL BOX BRACKET	2
41	WLK-0627-12-00-00-0	ANGLE SET SHAFT	1
42	WPS-000085	KEY 6x6x25	2
43	WKR-000401	HEX SOCKET BUTTON HEAD SCREW M5x25	1
44	PDK-000036	ROUND WASHER 5.5	1
45	KOL-0627-16-00-00-0	WHEEL	3
46	PKL-000067	GEARBOX	1
47	PDK-000039	ROUND WASHER 8.5	3
48	SRB-000142	HEX SOCKET HEAD CAP SCREW M8x16	1
49	PDK-000046	SPRING WASHER 6.1	4
50	SRB-000114	HEX SOCKET HEAD CAP SCREW M6x20	12
51	ZBN-0627-35-00-00-0	CHIP CONTAINER	1

ITEM	PART NUMBER	DESCRIPTION	Q-TY
52	PDN-000001	JACK	1
53	TLJ-000137	BOLT COVER SLEEVE	1
54	BZA-0627-04-00-00-1	HORIZONTAL BASE ASSY	1
55	WKR-000290	HEX SOCKET BUTTON HEAD SCREW M6x12	8
56	PRS-000008	EXTERNAL RETAINING RING 18z	4
57	TLJ-000031	SLIDE BUSHING 18x20x20	2
58	MCW-0627-06-00-00-0	SHAFT MOUTING BLOCK	2
59	WPS-000109	KEY 4x4x16	2
60	WLK-0627-07-00-00-0	JACK SHAFT	2
61	PRW-0627-38-00-00-1	VERTICAL GUIDE	1
62	LNL-0627-28-00-00-1	SCALE	1
63	NIT-000014	RIVET 2x6	2
64	NKR-000019	HEX NUT M8	4
65	PLY-0627-11-00-00-0	RIGHT PLATE ASSY	1
66	PDK-000036	ROUND WASHER 5.5	2
67	WKR-000289	HEX SOCKET BUTTON HEAD SCREW M5x8	2
68	SNA-000057	GUIDE	2
69	SRB-000083	HEX SOCKET HEAD CAP SCREW M5x16	6
70	ZSP-0627-02-00-00-0	FEED SET ASSY	1
71	WSK-0627-29-00-00-1	GAUGE	1
72	WKR-000495	HEX SOCKET BUTTON HEAD SCREW M6x8	2
73	UCW-0627-26-00-00-0	HOLDER ASSY	2
74	WOZ-0627-22-00-00-0	TROLLEY	1
75	SRB-000152	HEX SOCKET HEAD CAP SCREW M8x25	2
76	SRB-000047	HEX SOCKET HEAD CAP SCREW M10x30	6
77	SRB-000148	HEX SOCKET HEAD CAP SCREW M8x20	4
78	PDK-000051	SPRING WASHER 8,2	4
79	PDK-000022	ROUND WASHER 8.4	4



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	PKT-0627-01-17-00-0	KNOB	1
2	WKR-000044	HEX SOCKET SET SCREW WITH FLAT POINT M5x12	1
3	WKR-000289	HEX SOCKET BUTTON HEAD SCREW M5x8	12

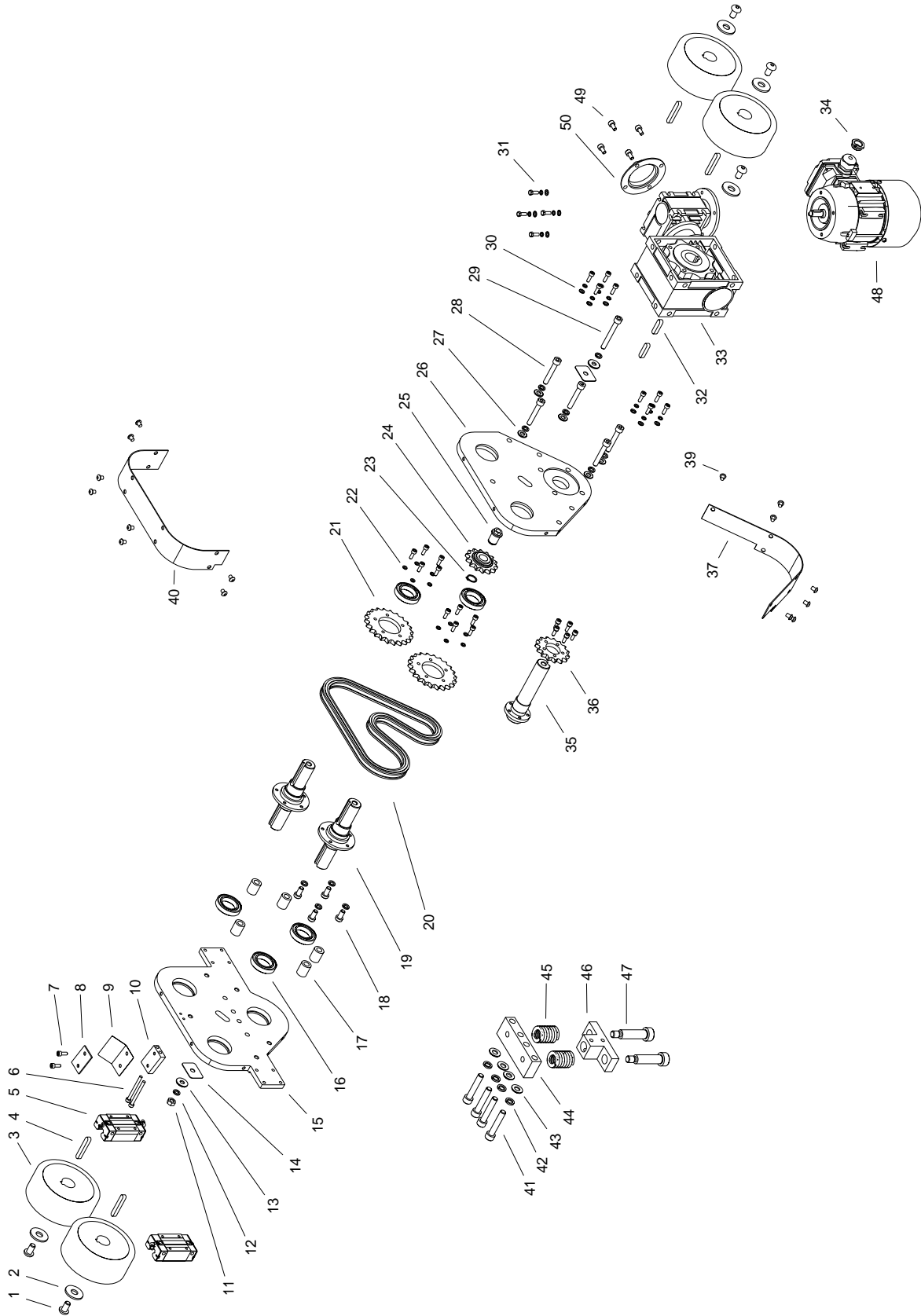
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ITEM	PART NUMBER	DESCRIPTION	Q-TY
4	OSL-0627-01-24-00-1	BELT DRIVE COVER	1
5	WKR-000381	HEX SOCKET BUTTON HEAD SCREW M10x20	1
6	PDK-000103	ROUND WASHER 13	1
7	KOL-0627-01-20-00-0	SMALL GEAR	1
8	TLJ-0627-01-21-00-0	SLEEVE	1
9	KOL-000153	GEAR	1
10	TLJ-000138	CONICAL SLEEVE	1
11	WPS-000105	KEY 8x7x35	1
12	PAS-000025	TOOTHED BELT	1
13	SRB-000155	HEX SOCKET HEAD CAP SCREW M8x30	4
14	PDK-000051	SPRING WASHER 8.2	9
15	PDK-000039	ROUND WASHER 8.5	4
16	OSL-0627-01-22-00-0	INTERNAL COVER	1
17	SRB-000399	HEX SOCKET HEAD CAP SCREW M8x30	5
18	PDK-000022	ROUND WASHER 8.4	5
19	SRB-000111	HEX SOCKET HEAD CAP SCREW M6x18	4
20	PDK-000046	SPRING WASHER 6.1	4
21	PDK-000037	ROUND WASHER 6.5	4
22	NKR-000135	BEARING NUT KM-1 M12x1	1
23	PDK-000179	BEARING TOOTHED WASHER MB-1	1
24	SRB-000234	FULL THREAD HEX HEAD SCREW M8x55	1
25	RMK-0627-01-01-00-3	FRAME ASSY	1
26	NKR-000019	HEX NUT M8	1
27	OSL-0627-01-27-00-0	COVER	1
28	TLJ-0627-01-26-00-0	ADAPTER PG9/M16x1.5	1
29	SRB-000123	HEX SOCKET HEAD CAP SCREW M6x35	1
30	PDK-000021	ROUND WASHER 6.4	1
31	WSP-0627-01-19-00-0	SENSOR SUPPORT	1
32	NKR-000017	HEX NUT M6	1
33	SRB-000064	HEX SOCKET HEAD CAP SCREW M4x16	4
34	CZJ-000039	LINEAR POTENTIOMETER	1
35	WKR-000495	HEX SOCKET BUTTON HEAD SCREW M6x8	2
36	PDK-000021	ROUND WASHER 6.4	2
37	BLD-0627-01-25-00-0	FEED SET LOCK	1
38	TLJ-0627-01-23-00-0	SLEEVE	1
39	LOZ-000038	BALL BEARING 12x28x8	1
40	SRB-0627-01-16-00-0	SETTING BOLT	1
41	OPR-0627-01-12-00-0	BEARING HOLDER	1
42	NKR-0627-01-14-00-0	NUT	1
43	WKR-000493	HEX SOCKET SET SCREW WITH FLAT POINT M16x1.5x16	1
44	SRB-0627-01-11-00-0	SPINDLE LOCK BOLT ASSY	1
45	RKJ-000068	HANDLEVER M10	1
46	SRB-0627-01-11-01-0	SPINDLE LOCK BOLT	1
47	MCW-0627-01-03-00-1	SPINDLE BRACKET	1
48	PDK-0627-01-15-00-0	WASHER	1
49	NKR-000138	LOW HEX NUT M24x1.5	1
50	PLY-0627-01-13-00-0	MOTOR SPACER	1
51	SLN-000237	MOTOR	1
52	PRP-0573-02-06-00-0	CABLE GLAND	1
53	SRB-000111	HEX SOCKET HEAD CAP SCREW M6x18	4
54	WSP-0627-01-07-00-0	LOCK SUPPORT	1
55	BLC-0627-01-09-00-0	SLIDE LOCK COVER	1

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ITEM	PART NUMBER	DESCRIPTION	Q-TY
56	PLS-0627-01-18-00-0	PLATE	1
57	PDK-000021	ROUND WASHER 6.4	11
58	PDK-000046	SPRING WASHER 6.1	11
59	SRB-000124	HEX SOCKET HEAD CAP SCREW M6x40	6
60	WSP-0627-01-10-00-0	SLIDE LOCK SUPPORT	1
61	PRW-0627-01-06-00-0	GUIDE 40	2
62	BLD-0627-01-08-00-0	SLIDE LOCK	2
63	PRW-0627-01-05-00-0	GUIDE 200	1
64	SRB-000118	HEX SOCKET HEAD CAP SCREW M6x30	5
65	KLK-000062	DOWEL PIN 6n6x28	2
66	TRC-0627-01-04-00-0	SECTOR GEAR	1
67	SRB-000045	HEX SOCKET HEAD CAP SCREW M10x20	2
68	WRZ-0627-01-02-00-0	SPINDLE	1
69	WKR-000141	HEX SOCKET COUNTERSUNK HEAD SCREW M6x12	4
70	PKR-0627-01-02-04-0	BACK COVER	1
71	PRS-000076	SEAL 32x45x7	1
72	NKR-000110	BEARING NUT KM-8 M40x1.5	1
73	PDK-000245	BEARING TOOTHED WASHER MB-8	1
74	PRS-0627-01-02-02-0	DISTANCE RING	1
75	LOZ-000188	TAPERED ROLLER BEARING 40x75x26	2
76	KRP-0627-01-02-03-1	SPINDLE BODY	1
77	PRS-000363	EXTERNAL RETAINING RING 56z	1
78	WLK-0627-01-02-01-0	SPINDLE SHAFT	1
79	WKR-000311	HEX SOCKET SET SCREW WITH FLAT POINT M4x4	1
80	NKR-0627-01-02-06-0	NUT	1
81	PRS-000365	SEAL 75x90x10	1
82	PKR-0627-01-02-07-0	FRONT COVER	1
83	PDK-000046	SPRING WASHER 6.1	4
84	SRB-000117	HEX SOCKET HEAD CAP SCREW M6x25	4
85	WPS-0627-01-02-05-0	KEY	2
86	SRB-000041	LOW HEAD SOCKET CAP SCREW M5x20	2
87	GLW-000033	MILLING HEAD	1
88	PLY-000591	CUTTING INSERT 13	8
89	PDK-000103	ROUND WASHER 13	1
90	SRB-000053	HEX SOCKET HEAD CAP SCREW M12x30	1
91	PDK-000268	SHIM	8
92	SRB-000466	SHIM SCREW	8
93	SRB-000465	CLAMP SCREW	8
94	TLJ-0627-01-31-00-0	SLEEVE	1

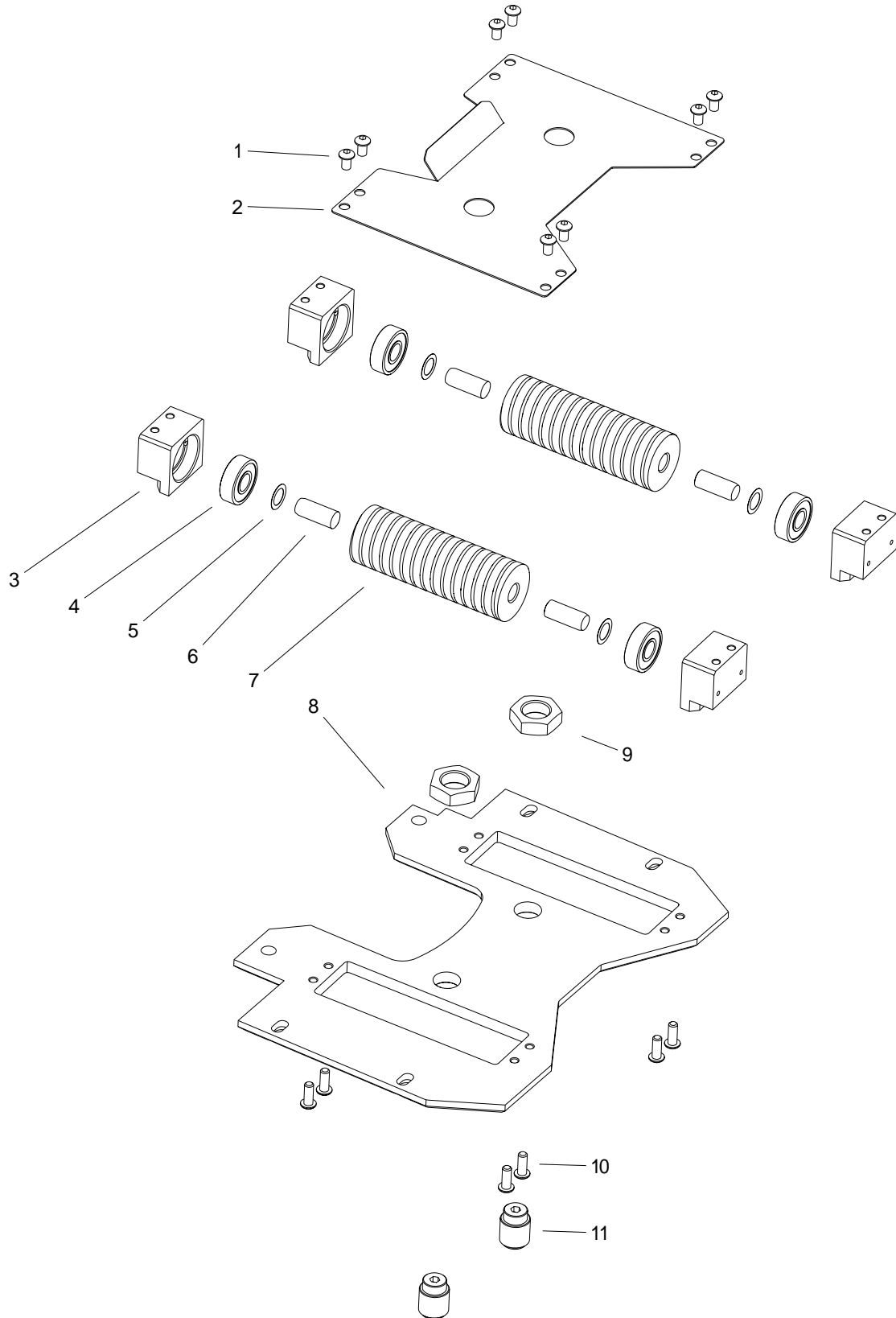


ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	WKR-000544	HEX SOCKET BUTTON HEAD SCREW M10x16	5
2	PDK-000103	ROUND WASHER 13	5
3	KOL-0627-02-27-00-0	WHEEL	4

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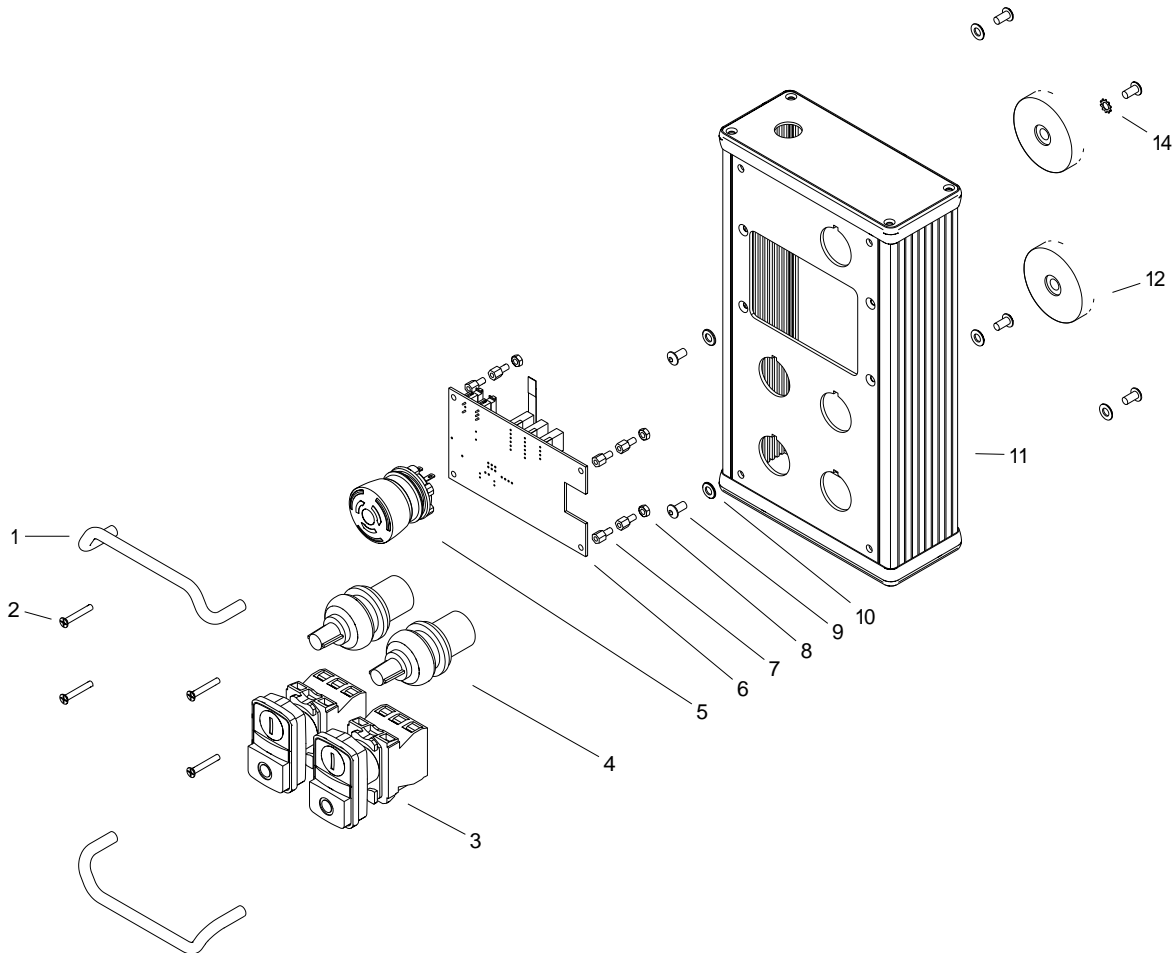
ITEM	PART NUMBER	DESCRIPTION	Q-TY
4	WPS-000108	KEY 8x7x50	4
5	PRW-000068	CARRIAGE	2
6	SRB-000095	HEX SOCKET HEAD CAP SCREW M5x55	2
7	SRB-000082	HEX SOCKET HEAD CAP SCREW M5x14	17
8	BLC-0627-02-16-00-0	COWCATCHER PLATE	1
9	ZGR-0627-02-19-00-0	0.5 COWCATCHER	1
10	PDP-0627-02-17-00-0	COWCATCHER SUPPORT	1
11	NKR-000019	HEX NUT M8	1
12	PDK-000051	SPRING WASHER 8.2	11
13	PDK-000039	ROUND WASHER 8.5	2
14	PDK-0627-02-10-00-0	WASHER	2
15	PLY-0627-02-02-00-0	BACK PLATE	1
16	LOZ-000187	BALL BEARING 47x30x9	5
17	TLJ-0627-02-08-00-0	DISTANCE SLEEVE	5
18	SRB-000437	LOW HEAD SOCKET CAP SCREW M8x16	4
19	WLK-0627-02-03-00-0	DRIVE SHAFT	2
20	LNC-0627-02-07-00-0	CHAIN	1
21	KOL-0627-02-14-00-0	CHAIN GEAR	2
22	PDK-000044	SPRING WASHER 5.1	22
23	PRS-000238	EXTERNAL RETAINING RING 16z	1
24	KOL-000140	TENSION CHAIN GEAR	1
25	TLJ-0627-02-06-00-0	CHAIN GEAR SLEEVE	1
26	PLY-0627-02-01-00-0	FRONT PLATE	1
27	PDK-000022	ROUND WASHER 8.4	4
28	SRB-000159	HEX SOCKET HEAD CAP SCREW M8x50	5
29	SRB-000161	HEX SOCKET HEAD CAP SCREW M8x65	1
30	PDK-000017	ROUND WASHER 5.3	12
31	SRB-000448	FULL THREAD HEX HEAD SCREW M5x14	4
32	WPS-000086	PARALLEL KEY 8x7x32	2
33	PKL-000061	GEARBOX	1
34	RDC-000004	ADAPTER M20x1.5/M16x1.5	1
35	WLK-0627-02-05-00-0	MOTOR SHAFT	1
36	KOL-0627-02-04-00-0	DRIVE CHAIN GEAR	1
37	OSL-0627-02-13-00-0	GEARBOX BOTTOM COVER	1
39	WKR-000289	HEX SOCKET BUTTON HEAD SCREW M5x8	15
40	OSL-0627-02-09-00-0	GEARBOX COVER	1
41	SRB-000050	HEX SOCKET HEAD CAP SCREW M10x55	4
42	PDK-000052	SPRING WASHER 10.2	4
43	PDK-000026	ROUND WASHER 10.5	4
44	WSP-0627-02-12-00-0	SPRING SUPPORT	1
45	SPR-000083	SPRING	2
46	MCW-0627-02-11-00-0	SPRING BRACKET	1
47	SRB-000441	HEX SOCKET HEAD SHOULDER SCREW fi16 M12x55	2
48	SLN-000236	MOTOR	1
49	SRB-000102	HEX SOCKET HEAD CAP SCREW M6x12	4
50	PKR-000124	COVER PCV 40	1



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	WKR-000100	HEX SOCKET BUTTON HEAD SCREW M6x10	8
2	OSL-0627-04-04-00-0	ROLLER COVER	1
3	WSP-0627-04-02-00-0	ROLLER HOLDER	4
4	LOZ-000189	BALL BEARING 12x32x10	4

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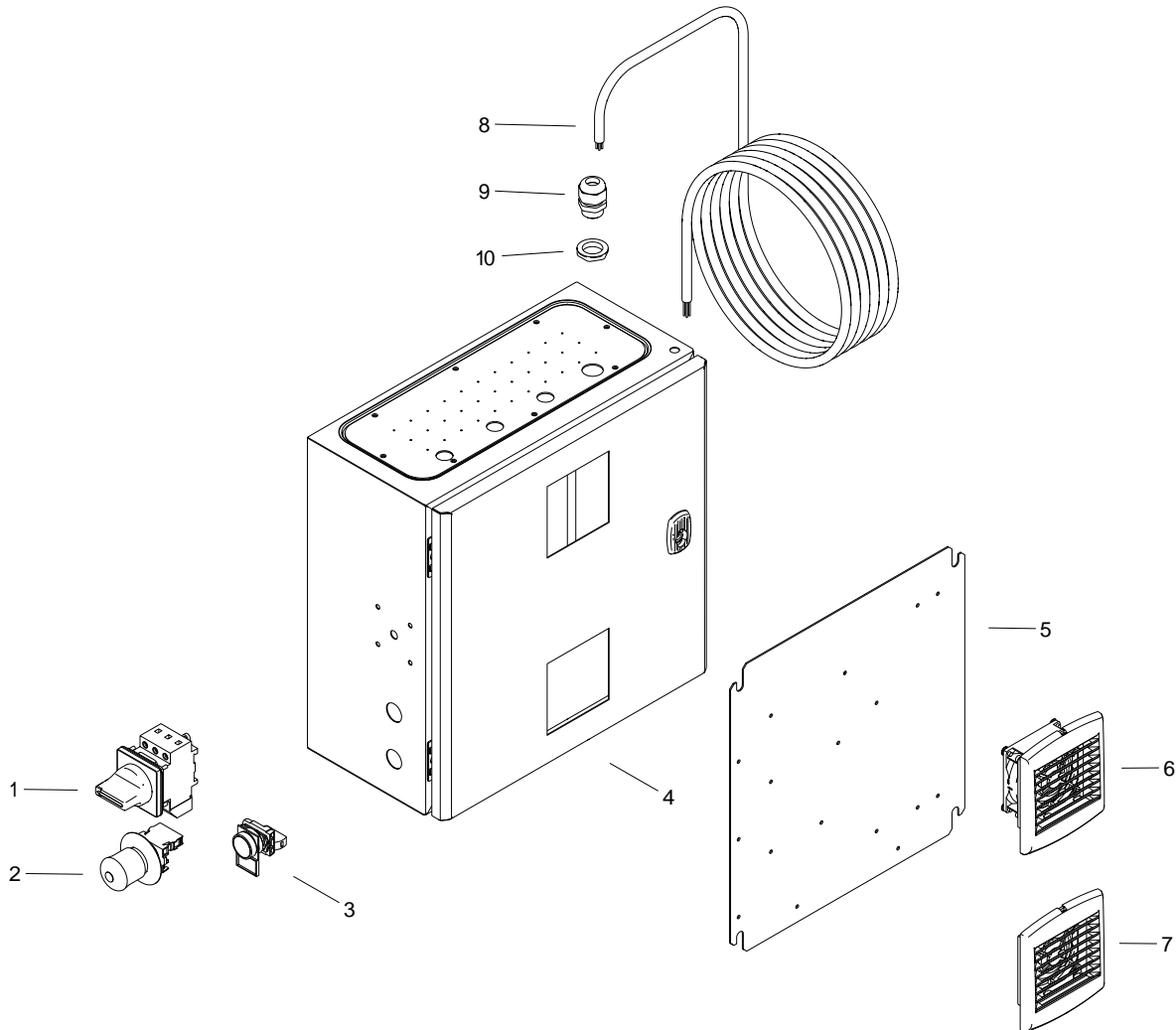
ITEM	PART NUMBER	DESCRIPTION	Q-TY
5	PDK-000178	WASHER 12x18x0.2	4
6	KLK-000127	DOWEL PIN 12m6x30	4
7	RLK-0627-04-03-00-0	ROLLER	2
8	PLY-0627-04-01-00-1	HORIZONTAL BASE PLATE	1
9	NKR-000091	LOW HEX NUT M20x1.5	2
10	WKR-000101	HEX SOCKET BUTTON HEAD SCREW M6x16	8
11	RLK-0627-04-05-00-0	ROLLER ASSY	2



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	OSL-0627-27-03-00-0	COVER	2
2	WKR-000148	CROSS RECESSED COUNTERSUNK HEAD SCREW M3x20	4
3	PRC-000044	START-STOP BUTTON	2
4	PTN-000037	POTENTIOMETER	2
5	PRC-000031	EMERGENCY BUTTON	1
6	MDL-0627-80-01-00-0	MODULE	1
6	MDL-0627-80-02-00-0	MODULE - US	1
7	TLJ-000026	SLEEVE M3x5	8
8	NKR-000009	HEX NUT M3	4
9	WKR-000091	HEX SOCKET BUTTON HEAD SCREW M4x8	6
10	PDK-000016	ROUND WASHER 4.3	5
11	KRP-0627-27-01-00-0	REMOTE CONTROL BODY	1
12	MGS-000025	FI 43x5,5 MAGNET	2
13*	WYS-0627-80-03-00-0	DISPLAY	1

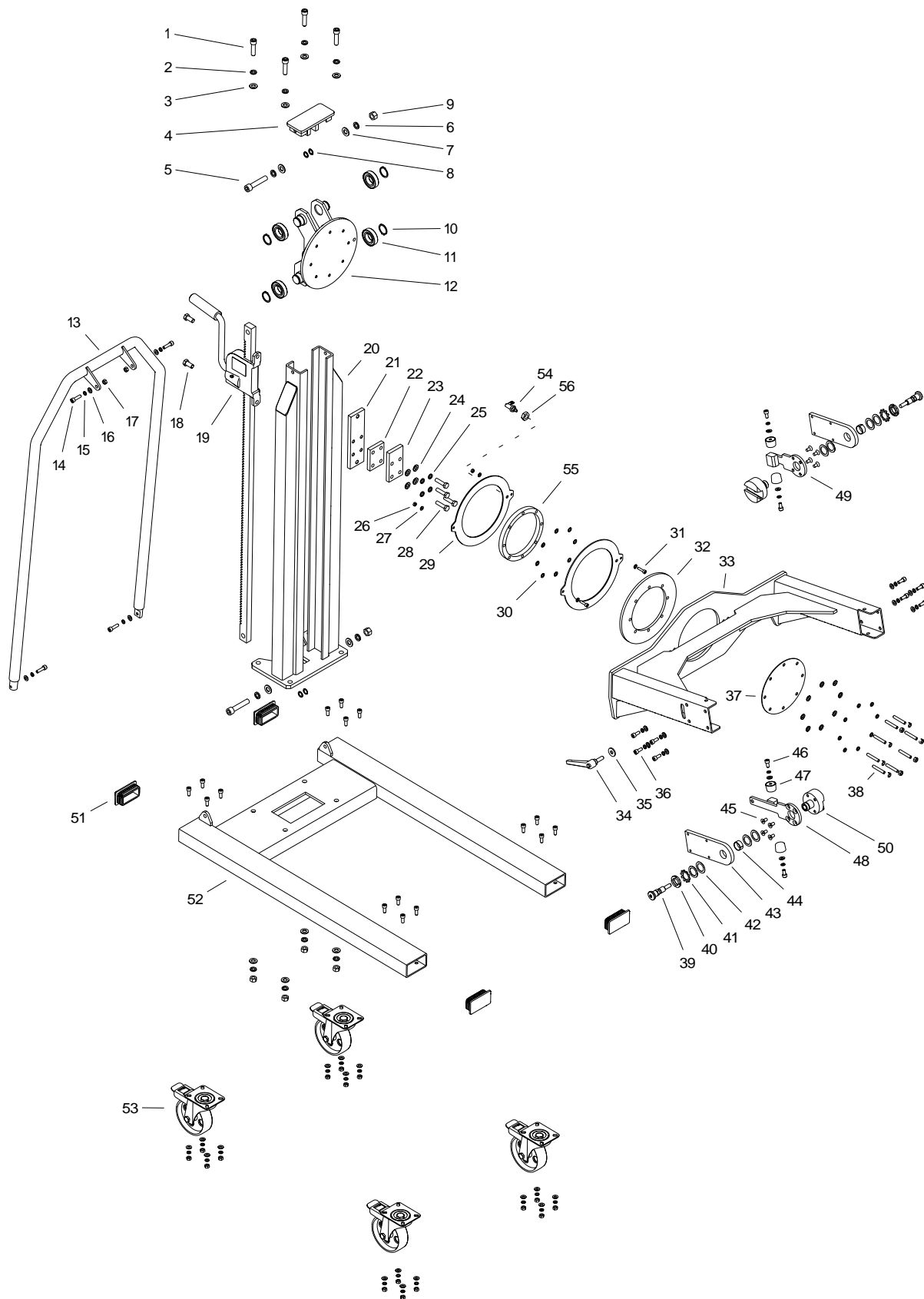
ITEM	PART NUMBER	DESCRIPTION	Q-TY
13*	WYS-0627-80-04-00-0	DISPLAY - US	1
14	PDK-000060	EXTERNAL TOOTH LOCK WASHER 4.3	1

*not shown in the drawing



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	RZL-000014	3-GEAR DISCONNECTOR	1
2	PRC-000026	EMERGENCY BUTTON	1
3	PRC-000037	START BUTTON	1
4	SZF-0627-31-01-00-0	CONTROL BOX	1
5	PLY-0627-31-02-01-0	MOUNTING PLATE	1
6	WNT-000014	FAN	1
7	FLT-000018	OUTLET GRILLE	1
8	KBL-000069	POWER CORD	1
9	DLW-000053	CABLE GLAND PG16	1
10	NKR-000163	GLAND NUT PG16	1
11*	PWD-0627-31-04-00-0	INVERTER WIRE SET	1
12*	PWD-0627-31-06-00-0	REMOTE CONTROL GROUNDING WIRE SET	1
13*	PRZ-0627-99-00-00-0	FEED FREQUENCY INVERTER 3x400V ASSY	1
13*	PRZ-0627-99-01-00-0	FEED FREQUENCY INVERTER 3x480V ASSY	1
14*	PRZ-0627-99-02-00-0	SPINDLE FREQUENCY INVERTER 3x400V ASSY	1
14*	PRZ-0627-99-03-00-0	SPINDLE FREQUENCY INVERTER 3x480V ASSY	1

*not shown in the drawing



ITEM	PART NUMBER	DESCRIPTION	Q-TY
1	SRB-000054	HEX SOCKET HEAD CAP SCREW M12x45	4
2	PDK-000053	SPRING WASHER 12.2	8

ITEM	PART NUMBER	DESCRIPTION	Q-TY
3	PDK-000118	ROUND WASHER 13	7
4	MCW-0627-22-18-00-0	GEAR RACK TOP SUPPORT	1
5	SRB-000439	HEX SOCKET HEAD CAP SCREW M14x70	2
6	PDK-000054	SPRING WASHER 14.2	4
7	PDK-000028	ROUND WASHER 15	4
8	PDK-000192	WASHER 14x26x0.2	19
9	NKR-000073	HEX NUT M14	1
10	PRS-000021	EXTERNAL RETAINING RING 30z	4
11	LOZ-000049	BALL BEARING 30x55x13	4
12	WOZ-0627-22-03-00-1	VERTICAL SLIDE CARRIAGE	1
13	UCW-0627-22-12-00-0	HANDLE ASSY	1
14	SRB-000155	HEX SOCKET HEAD CAP SCREW M8x30	4
15	PDK-000051	SPRING WASHER 8.2	40
16	PDK-000022	ROUND WASHER 8.4	40
17	NKR-000019	HEX NUT M8	26
18	SRB-000462	HEX SOCKET HEAD CAP SCREW M10x22	2
19	PDN-0627-22-17-00-0	JACK	1
20	WSP-0627-22-02-00-0	JACK SUPPORT ASSY	1
21	PLY-0627-22-04-00-0	JACK MOUNTING PLATE	1
22	PLY-0627-22-05-00-0	SMALL PLATE	1
23	PLY-0627-22-06-00-0	PLATE	1
24	PDK-000026	ROUND WASHER 10.5	4
25	PDK-000052	SPRING WASHER 10.2	4
26	NKR-000017	HEX NUT M6	2
27	PDK-000021	ROUND WASHER 6.4	4
28	SRB-000440	FULL THREAD HEX HEAD SCREW M10x40	4
29	PLY-0627-22-07-00-0	SILIDE PLATE	2
30	PDK-000242	WASHER 8x14x0.3	32
31	SRB-000117	HEX SOCKET HEAD CAP SCREW M6x25	2
32	PLY-0627-22-10-00-0	FRONT ROTARY LOCKING PLATE	1
33	UCW-0627-22-08-00-0	BEVELING MACHINE HOLDER	1
34	RKJ-000073	HANDLEVER M10-32	1
35	PDK-000039	ROUND WASHER 8.5	1
36	SRB-000148	HEX SOCKET HEAD CAP SCREW M8x20	24
37	OSL-0627-22-11-00-0	COVER	1
38	WKR-000542	HEX SOCKET SET SCREW WITH FLAT POINT M8x50	8
39	TRZ-0627-22-19-00-0	PIVOT	2
40	NKR-000133	BEARING NUT KM-5	2
41	PDK-000177	BEARING TOOTHED WASHER MB-5	2
42	PDK-000243	WASHER 26x38x0.3	8
43	MCW-0627-22-15-00-0	HANDLE MOUNTING PLATE	2
44	TLJ-000098	SELF LUBRICATING SLEEVE 25x28x12	2
45	WKR-000145	HEX SOCKET COUNTERSUNK HEAD SCREW M8x16	8
46	SRB-000142	HEX SOCKET HEAD CAP SCREW M8x16	20
47	WBR-000003	VIBRATION-DAMPING ELEMENT	4
48	PLY-0627-22-14-00-0	LEFT ROTARY LOCKING PLATE ASSY	1
49	PLY-0627-22-16-00-0	RIGHT ROTARY LOCKING PLATE ASSY	1
50	UCW-0627-22-13-00-0	HANDLE BLOCK	2
51	ZLP-000062	CAP 90x50x6	4
52	RMK-0627-22-01-00-0	TROLLEY FRAME	1
53	KOL-000158	WHEEL	4
54	TRZ-0627-22-20-00-0	INDEXING PLUNGER	1

ITEM	PART NUMBER	DESCRIPTION	Q-TY
55	WSP-0627-22-09-00-0	ROTATION SUPPORT	1
56	NKR-000084	LOW HEX NUT M16x1.5	1